



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4000-48	ADJUSTMENT ROD	1
2	4000-25	NTN 6001 LLB BEARING	2
3	4000-50	1/2" E-RING	2
4	4000-23	ADJUSTMENT RAIL LONG	1
5	4000-21	RH MAIN ARM	1
6	4000-52	1/4" X 1/4" SET SCREW	4
7	4000-54	M16 BRASS INSERT	1
8	4000-12	M16 BRASS INSERT	1
9	4000-18	PIPE CLAMP ARM LH	2
10	4000-53	CENTER MOUNT BLOCK	2
11	4000-22	ADJUSTMENT ROD	1
12	4440-37	KNURLED KNOB	1
13	4440-32	M5 X .8MM X 16MM SS SHCS - LOW HEAD	6
14	4440-35	1/4" NUT LEFT HAND	1
15	4440-42	3/8" x 5/16" SPRING PIN	2
16	4440-39	3/16" X 1/2" SS PIN MACHINED	1
17	4440-38	LEVER, ADJUSTMENT ARM ASSEMBLY	1
18	4440-46	M5 X .8MM X 20MM SS SHCS	2
19	4440-60	M5 X .8MM X 10MM SS SHCS	2

NOTE: 1) USE BLUE LOCTITE FOR ALL THREADS.
 2) USE GREEN RETAINING LOCTITE FOR ALL BUSHINGS AND BEARINGS.
 3) WELD ITEM 19 AND 10

EXPLODED VIEW LEFT ARM

SHEET 1 OF 3

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ASDAC CNC MACHINING
DIMENSIONS ARE IN INCHES	TOLERANCES:	DRAWN	RE	TITLE:
FRACTIONAL: ±.03	ANGULAR: MACH: ±.05 BEND ±1	CHECKED		HEX DRIVE EXPLODED LEFT ARM
TWO PLACE DECIMAL ±.01	THREE PLACE DECIMAL ±.005	ENG APPR:		SIZE DWG. NO.
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	Q.A.		D WEIGHT: 4000-00 HEX DRIVE LEFT ARM
REVISION	DESCRIPTION	FINISH	COMMENTS:	REV A
APPLICATION				SCALE: 1:5 SHEET 1 OF 1

2000-D HEX DRIVE EXPLODED LEFT ARM